



## Bill of Materials

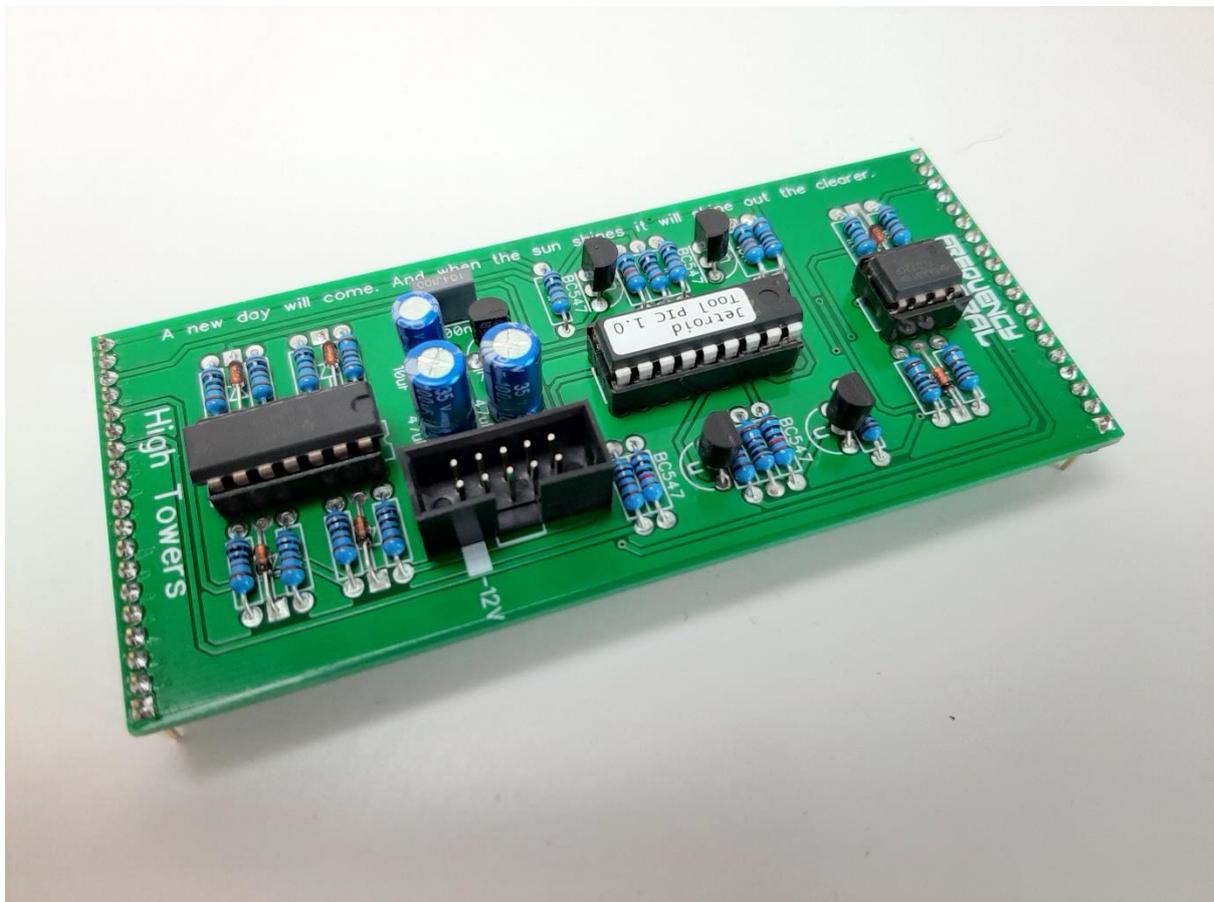
You will notice that all of the components listed below are also hyperlinks to where I buy each specific part from. You can also use the hyperlinks to find out more about what each component looks like. If you want to know even more, [Google](#) is your friend.

|  |   |   |  |
|--|---|---|--|
| 1K x 25<br>10K x 7<br><br><a href="#">All resistors ¼ watt metal film.</a>                 | <a href="#">100nF x 1</a><br><a href="#">10uF x 1</a><br><a href="#">47uF x 2</a> | <b>TOOL PIC</b><br><br><a href="#">TL084 x 1</a><br><a href="#">TL072 x 1</a><br><br><a href="#">BC547 x 6</a><br><br><a href="#">1N4148 x 6</a><br><br><a href="#">78L05 x 1</a><br><br><a href="#">3mm red LED x 6</a><br><br><a href="#">14 pin IC socket x 2</a><br><a href="#">8 pin IC socket x 1</a> | <a href="#">B100K x 2</a> metal shaft<br><br><a href="#">B100K x 4 (or these)*</a> plastic shaft<br><br><a href="#">3.5mm socket x 12</a><br><br><a href="#">Tactile switch x 2</a><br><br><a href="#">Male header x 1</a> (cut to size)<br><a href="#">Female header x 1</a> (cut to size)<br><a href="#">Power header x 1</a><br><br><a href="#">Knobs x 2</a> |
| * I prefer the Song Huei tall trimmers because they have a longer shaft and a white notch. |   |   |  |



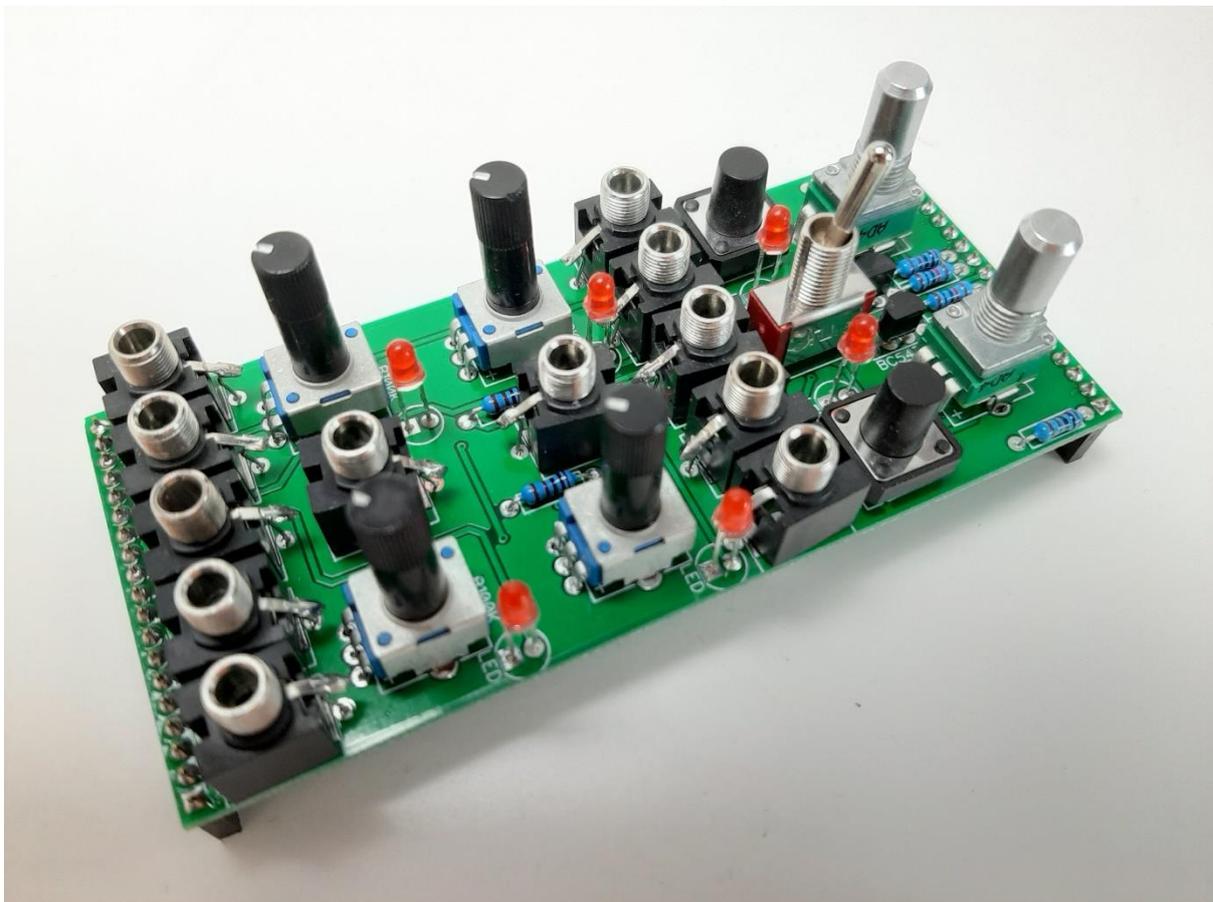
## Main PCB assembly

1. Solder the diode and all resistors
2. Solder all three IC sockets
3. Solder the non electrolytic capacitors
4. Solder the 78L05 and BC547s– watch the polarities!
5. Solder the box power header. Make sure the notch lines up with the screenprint legend. If in doubt, have a look at a power cable, and make sure when inserted into the header the red stripe lines up with the -12V screenprint.
6. Solder all electrolytic capacitors
7. Cut male headers to size and solder them into place. Make sure that they stick out of the bottom of the PCB.



## Control PCB assembly

1. Place the PCB on a flat surface. Place the 2 tactile switches into their solder pad. Do not push them all the way through, they should sit proud of the PCB (see photo), their legs should not protrude through the other side. Solder them into place from the top of the PCB.
2. Solder the 8 resistors.
3. Solder the 2 x BC547.
4. Solder the 2 x metal shaft pots.
5. Solder the 12 x sockets. Use the panel to ensure these line up nicely. You can use cut off resistor legs to make the ground connections.
6. Cut female headers to size and solder them into place. Make sure that they stick out of the bottom of the PCB.
7. Solder the 4 x plastic shaft pots
8. Solder the 6 x LEDs. Use the panel to ensure that these line up nicely



Bolt the metal shaft pots and the sockets to the panel using their nuts and washers. Pop the knobs on the pots and the caps on the sliders. Looks nice huh?

## Calibration

1. There is nothing to calibrate on this module – cool!
2. Go forth and divide.

### **Troubleshooting**

Not all DIY builds work first time. The vast majority of build issues are down to soldering inconsistencies. This is far more likely than a bad IC, for example. The first step of successful troubleshooting should always be to reflow all soldering to eliminate any dry joints (bad connections) or solder bridges (short circuits). This is also an opportunity to closely inspect your work – you might find some unsoldered pads, or an IC not inserted into its socket, for example. Next steps are to double check all resistor values are correct, and to check polarities of all diodes, transistors, ICs and electrolytic capacitors. This is not an exhaustive troubleshooting guide, but should address 95% of build issues.

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<http://www.frequencycentral.co.uk/>