

Selecting a Mouthpiece

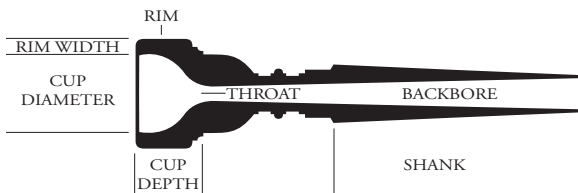
When selecting a mouthpiece, a brass instrumentalist should choose one with a solid, compact tone of large volume. A carefully selected Bach mouthpiece can help improve a player's embouchure, attack, tonguing and endurance.

Professional musicians and advanced students prefer the musical results of large mouthpieces, such as the Bach 1B, 1C, 1¼C, 1½B, 1½C, 2¼C, 3C, which provide a maximum volume of tone with the least amount of effort. By opening up the lips so that they do not touch, the larger mouthpiece produces a clearer, purer tone. The large cup diameter also allows a greater portion of the lip to vibrate, producing a larger volume of tone, and keeps a player from forcing high tones by encouraging the correct functioning of the lip muscles. However, a student may find a medium-sized mouthpiece suitable.

Do not select a certain mouthpiece because another player uses it. Because no two players have the same lip or tooth formation, what is perfect for one may be entirely unsuitable for the other. Bach produces many different models so that each player can find the best mouthpiece for their individual embouchure.

Visit your local dealer and try several genuine Bach mouthpiece models, all stamped with the Vincent Bach trademark.

What Every Brass Instrumentalist Should Know About Mouthpieces



A mouthpiece consists of the rim, cup, throat, and backbore. Bringing these various components into proper relationship constitutes the art of superior mouthpiece production.

In choosing a special combination of rim, cup, throat and backbore designs, consider the effects of each.

RIM

- Wide: Increases endurance.
- Narrow: Improves flexibility, range.
- Round: Improves comfort.
- Sharp: Increases brilliance, precision of attack.

CUP

- Large: Increases volume, control.
- Small: Relieves fatigue, weakness.
- Deep: Darkens tone, especially in low register.
- Shallow: Brightens tone, improves response, especially in high register.

THROAT

- Large: Increases blowing freedom, volume, tone; sharpens high register (largest sizes also sharpen low register).
- Small: Increases resistance, endurance, brilliance; flattens high register.

BACKBORE

Except in general terms, it isn't possible to identify backbores by size because they also vary in shape. Various combinations of size and shape make the tone darker or more brilliant, raise or lower the pitch in one or more registers, increase or decrease volume. In each instance, the effect depends in part on the throat and cup used in combination with the backbore.

The playing qualities mentioned on this page are discussed in greater detail in the following sections. Keep in mind that playing qualities of mouthpieces vary from person to person; therefore, descriptions of playing qualities are necessarily subjective. It is important to view all information in this manual as a general guide. For best results, use it as a starting point for testing a number of models, not as a substitution for testing.

The Rim

A well-constructed brass instrument mouthpiece should have a medium-wide rim with a fairly sharp inner edge. If the mouthpiece is properly placed, it will permit the lips to move slightly forward and backward. For high tones, a player will draw the lips farther back; while for low tones, the lip muscles will relax, permitting the lips to protrude.

A sharp rim will not cut the lip if the flat face of the mouthpiece rim is placed on the lips in (or slightly above) a horizontal position, with the mouthpiece at a 90 degree angle against the front teeth. A sharp inner edge against the lip will automatically remind the player that the instrument is not being held correctly.

The use of a mouthpiece without a sharp inner edge is not recommended, as it would not allow sufficient surface to distribute pressure over the lips. A too-rounded rim will dig into the lips, limiting the player's endurance.

A player with a normal embouchure and fairly muscular lips should prefer a medium-wide rim, which will allow both flexibility and endurance. A too-wide rim will clamp down lip muscles and embouchure flexibility, and the effect will be noticeable on quick tonal changes.

Players with very thick lips, however, can use a wide rim to advantage, as a medium-wide rim might dig into the soft tissues of the lips and interfere with the blood circulation. Players who cannot overcome the habit of "forcing" high tones, or band members who occasionally smack the mouthpiece against the lips while marching may also consider it advantageous to use wide-rimmed mouthpieces. However, even very thick-lipped musicians and marching band musicians should prefer medium-wide rims if they do not feel hindered in using them, for mouthpieces with extra-wide rims encourage a player to use too much pressure for the high notes instead of relying on the lip muscles to do the work.

A narrow rim offers a trumpet or trombone player greater flexibility, but it tends to dig into the flesh of the lips, cutting off free blood circulation and decreasing endurance. Horn players often prefer a medium-narrow rim because their instrument covers so wide a range (a fourth lower than a trombone and almost as high as a trumpet). The medium-narrow rim enables the horn player to move the lips much more easily; the lips will be able to protrude for the low tones and retract for the high tones.

The Cup: Depth

In general, a large cup diameter and/or depth lowers the pitch of an instrument, while a small cup diameter and/or shallow cup raises the pitch. Therefore, it is important to match the cup of the mouthpiece with the pitch of the instrument. Due to variations in embouchure, air support and oral cavity among musicians, individuals should select a cup which improves their overall intonation.

The correct depth of the cup depends upon the pitch and corresponding length of the instrument, and, to a certain extent, the bore. For example, achieving the brilliance of a B₃ piccolo trumpet requires a shallow cup, while the dark lyrical tone quality of a fluegelhorn demands the use of a deep cup. For this reason, we do not recommend using refitted trumpet or cornet mouthpieces with the fluegelhorn.

A player using a medium-large bore B₃ or C trumpet or a B₃ cornet should generally use a mouthpiece no shallower than the Bach C cup and preferably, slightly deeper cups such as a B or A. One exception is for musicians who continually play in the extreme high register and desire a brighter sound. In this case, a more shallow mouthpiece such as a 3D, 3E, 3F or 5SV may be preferable.

For the Horn, a comparatively large volume of air must be used to fill the bell. A very deep cup will help to get a full low register (suitable for second and fourth horn) while a shallower cup will help produce high tones (advantageous for first and third horn players). For the small tenor trombone, a medium-deep mouthpiece cup such as the 7C, 11C or 12C is preferred. For the symphonic tenor trombone, a larger cup, such as 6½AM, 6½AL, 5G, 5GB, or 5GS may be preferable. For baritone or euphonium, it is generally best to use a medium-deep cup, preferably one with a symphonic backbore to produce a more mellow tone.

The Cup: Diameter

We recommend that all brass instrumentalists—professional artists, beginners or advanced students; symphony, concert or jazz band—use as large a cup diameter as they can endure and a fairly deep cup. A larger mouthpiece with a fairly deep cup offers the advantages of a natural, compact, and uniform high, middle and low register, improved lip control, greater flexibility, and avoidance of missed tones. A larger-sized mouthpiece will also offer greater comfort, making it possible to secure a good tone quality even when the lips are swollen from too much playing.

Splitting tones may be an indication that the mouthpiece is too small or perhaps too shallow. A small cup diameter does not permit the lips to vibrate sufficiently, preventing the player from producing a rich, full tone. The lack of tone volume tempts a player to exert more lip pressure and to force more air through the instrument than the small mouthpiece is capable of handling, creating a shrill tone.

The Backbone

The backbone of a mouthpiece bears a certain relationship to the rim, cup shape and throat, and to the make and bore of the instrument on which the mouthpiece is to be used.

If the backbone of a mouthpiece is too small, the high register will be stuffy and flat. If the backbone of a mouthpiece is too large, the mouthpiece will not have sufficient resistance and the player's embouchure will soon become exhausted.

The use of the general terms "large" or "small" to describe backbones must be viewed from the standpoint of playing qualities. It is not actually possible to identify backbones by size alone because they also vary in shape and rate of taper. Various combinations of size, shape, and rate of taper make the tone darker or more brilliant, raise or lower the pitch in one or more registers, increase or decrease volume.

Standard Backbones

Standard Vincent Bach mouthpieces match the playing qualities of the backbone with the design of the other components. The following chart lists standard backbones.

TRUMPET AND CORNET

Models without letters - No. 10 backbone

- "A" Cup Models - No. 24 backbone
- "B" Cup Models - No. 7 backbone
- "C" Cup Models - No. 10 backbone
- "D" Cup Models - No. 76 backbone
- "E" Cup Models - No. 117 backbone
- "F" Cup Models - No. 76 backbone
- "V" Cup Models - No. 25 backbone

FLUEGELHORN

No. 112

HORN

No. 602

TENOR TROMBONE (SMALL SHANK)

- | | |
|---------|--------------|
| No. 402 | most models |
| No. 413 | 6 1/2AM |
| No. 420 | 6 1/2AL • 5G |

BASS TROMBONE • LARGE SHANK TENOR

- | | |
|----------|------------------------|
| No. 429 | most models |
| No. 800S | 1G • 1 1/4GM • 1 1/2GM |
| No. 413 | 6 1/2AM |
| No. 420 | 6 1/2AL • 5G |

TUBA

- | | |
|---------|---------------------|
| No. 801 | most models |
| No. 810 | 24W • 24AW • 7 • 18 |

NOTE: Numbers are factory part numbers for tools. There is no numerical relationship to the size and shape of the backbone.

Special Backbones

Players may request special backbones when they are comfortable with the cup and rim design, but desire a slightly different tone quality. Special backbones are available on any Bach mouthpiece. The following is a list of available backbones and the general playing qualities of each:

TRUMPET

- | | |
|---------|--|
| No. 24 | bigger, darker, symphonic |
| No. 7 | dark, Schmitt-style |
| No. 3 | dark |
| No. 117 | favors the upper register, standard piccolo trumpet backbone |
| No. 87 | big, free blowing |
| No. 76 | bright edgy sound; helps upper register |
| No. 41 | bright, more resistant |
| No. 57 | lively, helps raise pitch on some notes, good high register |
| No. 25 | big, free blowing, good commercial sound |

FLUEGELHORN

- | | |
|---------|--------------------------|
| No. 119 | more resistant, brighter |
|---------|--------------------------|

HORN

- | | |
|---------|------------|
| No. 614 | free highs |
| No. 613 | big, open |

TENOR TROMBONE (SMALL SHANK)

- | | |
|---------|------------------|
| No. 413 | symphonic |
| No. 420 | dark, euphonium |
| No. 411 | warm, lyric tone |

BASS TROMBONE • LARGE SHANK TENOR

- | | |
|----------|-----------------------------------|
| No. 428 | slightly larger, darker |
| No. 800S | larger, darker, more free blowing |
| No. 420 | dark, euphonium/tenor backbone |
| No. 413 | symphonic tenor backbone |

The Throat

All standard Bach mouthpieces are made with medium-sized throats which produce an even register, good intonation, and sufficient endurance for strenuous, all-around work. A small throat does not produce an easier high register; on the contrary, it not only chokes the tone but contracts the entire register, making high tones flat or the low tones sharp. A mouthpiece with an excessively large throat will make playing softly difficult, however, a large throat may help to produce a bigger tone.

Throats (with specifications) available from Vincent Bach:

TRUMPET AND CORNET

Special:	No. 28, 3.57mm (.141")
Standard:	No. 27, 3.66mm (.144")
Special:	No. 26, 3.73mm (.147") (Standard Mega Tone)
Special:	No. 25, 3.81mm (.150")
Special:	No. 24, 3.86mm (.152")
Special:	No. 22, 3.99mm (.157")
Special:	No. 21, 4.04mm (.159")
Special:	No. 20, 4.09mm (.161")

FLUEGELHORN

Standard:	No. 22, 3.99mm (.157")
Special:	No. 21, 4.04mm (.159") (Standard Mega Tone)

HORN

Standard:	No. 16, 4.50mm (.177")
Special:	No. 14, 4.62mm (.182") (Standard on 7S)

TENOR TROMBONE (SMALL SHANK)

Standard:	5.85mm (.230")
Special:	5.94mm (.234") (Standard Mega Tone)
Special:	E, 6.35mm (.250")
Special:	F, 6.53mm (.257") "symphonic" (Standard 6 1/2AM)
Special:	G, 6.63mm (.261") euphonium or large tenor (Standard 6 1/2AL • 5GS)
Special:	17/64", 6.73mm (.265") (Standard Mega Tone 6 1/2AL • 5GS)

BASS TROMBONE • LARGE SHANK TENOR TROMBONE

Standard:	7.00mm (.276")
Special:	J, 7.04mm (.277")
Special:	7.53mm (.296") (Standard 1 1/4GM • 1 1/2GM)
Special:	N, 7.67mm (.302")
Special:	8.10mm (.319") (Standard 1G)
Special:	F, 6.53mm (.257") (Standard 6 1/2AM)
Special:	G, 6.63mm (.261") (Standard 6 1/2AL • 5GS)
Special:	17/64", 6.73mm (.265") (Standard Mega Tone 6 1/2AL • 5GS)

TUBA

Standard:	8.33mm (.328")
Special:	S, 8.84mm (.348") (Standard 24W • 24AW • 7 • 18) 9.00mm (.354") (Standard Mega Tone 7 • 18 • 24AW) R 8.62mm (.339") (Standard Mega Tone 12 • 22)

NOTE: Numbers and letters are drill bit sizes. The smaller the number, the larger the throat. Generally, the larger the throat, the freer blowing the mouthpiece and the more volume possible. However, as the throat size increases, the upper register tends to sharpen and the player tends to tire more quickly.

Small Shank Tenor Trombone, Baritone & Euphonium Mouthpieces

Catalog No. 350

Model No.	Depth of Cup	Approx. Cup Dia.	Rim Shape	Description
3	Medium deep	26.26 mm	Medium wide, well rounded.	Extra-large cup for players with a robust embouchure.
4	Medium	26.00 mm	Medium wide, well rounded.	Very large cup; principally used by players having healthy, strong embouchures.
4C	Medium shallow	25.75 mm	Medium wide, well rounded.	Large cup with a brilliant tone. Requires a powerful, natural embouchure.
5	Medium	25.50 mm	Medium wide, semi-flat.	For players with good, natural embouchures. Rather large cup. Produces a full, mellow, sonorous tone.
5G	Deep	25.50 mm	Medium wide, semi-flat.	Same as No. 350-5 except for .276" throat and #429 backbore (same as No. 341-5G but with small shank).
5GB	Deep	25.50 mm	Medium thin, very well rounded.	Same as No. 350-5 except for thin rim (same as No. 341-5G but with small shank).
5GS	Medium	25.50 mm	Medium wide, semi-flat.	Same as No. 5 but with larger "G" throat and #420 backbore.
6	Medium	25.50 mm	Medium wide, well rounded.	Fairly large cup. For players with a strong embouchure. Full, solid, mellow tone.
6½A	Medium deep	25.40 mm	Medium wide, well rounded.	Slightly larger than medium with standard-size throat and backbore. Rich, compact tone of large volume.
6½AL	Medium deep	25.40 mm	Medium wide, well rounded.	The same rim and cup as No. 6½A, but with a larger "G" throat and #420 backbore for trombonists who strive for a Teutonic tone quality. Recommended for euphonium players who desire a round, mellow tone of great carrying power and substantial volume.
6½AM	Medium deep	25.40 mm	Medium wide, well rounded.	Symphonic model tenor trombone mouthpiece features the same cup and rim as No. 6½A, but with symphonic "F" throat and #413 backbore.
6¾C	Medium shallow	25.00 mm	Medium wide, well rounded.	Produces a full, clear, rather brilliant timbre. For trombonists with good, well-trained embouchures.
7	Medium	24.75 mm	Medium wide, not too sharp.	The ideal mouthpiece for the artist desiring a beautiful, ringing tone with sufficient volume for melody playing.
7C	Medium shallow	24.75 mm	Medium wide, not too sharp.	Designed for players who prefer a medium-large cup to assure a large volume of tone. The rather shallow cup produces great brilliancy.
8	Medium	24.75 mm	Slightly wide and flat.	Corresponds in cup design with No. 7, but with a wider rim. Players with heavier lips prefer this model.

Small Shank Tenor Trombone, Baritone & Euphonium Mouthpieces, continued

Model No.	Depth of Cup	Approx. Cup Dia.	Rim Shape	Description
8½BW	Medium shallow	24.75 mm	Very wide, well rounded.	For players with heavy lips who need support to prevent the rim from digging. Well liked by musicians who do strenuous work. Produces lively, brilliant tone with easy high register.
9	Medium deep	24.72 mm	Medium wide.	Possesses a beautiful, rich, rather mellow timbre.
11	Medium deep	24.70 mm	Medium wide.	Same style as No. 9 but slightly smaller. Produces a magnificent round tone of great carrying power. An excellent model for euphonium and baritone players.
11C	Medium shallow	24.70 mm	Medium wide.	Same size as No. 11 but with a medium shallow cup for a brilliant ringing tone of large volume.
12	Medium	24.50 mm	Medium wide.	An excellent all-around mouthpiece. Combines a fine, solid, dark tone, excellent flexibility, great volume and easy response.
12C	Medium	24.50 mm	Medium wide.	Same size and rim as No. 12 but with a more brilliant, crisp tone. The best selling model for all-around playing.
12E	Very shallow	24.50 mm	Medium wide.	This model, designed principally for E♭ alto trombone, can be used on B♭ trombone or bass trumpet when a brilliant, brassy tone is desirable. Also recommended for use in the extreme high register.
14D	Shallow	24.50 mm	Medium wide.	Well suited for playing in the high register. Very effective for coloratura work.
14½D	Shallow	24.50 mm	Medium wide.	Small, shallow cup and wider rim aid the high register while producing a clear, lively tone.
15	Medium deep	24.40 mm	Medium wide.	A full-toned mouthpiece of mellow timbre.
15C	Medium shallow	24.40 mm	Medium wide.	Medium shallow cup produces a clear, lively tone. Players with thin lips or weak embouchures will find it helpful.
15CW	Medium shallow	24.40 mm	Very wide, well rounded.	Designed for great brilliancy and resistance to facilitate the very high tones. The wide cushion rim distributes pressure—an advantage to players with soft, fleshy lips.
15D	Shallow	24.40 mm	Medium wide.	Has a rim similar to No. 15C but the shallower cup produces a clear, crisp tone, effective in the extreme high register.
15E	Very shallow	24.40 mm	Medium wide.	Designed for E♭ alto trombone but used also by players who continually play in the extreme high register. Also used for bass trumpet where a martial tone quality is desired.
15EW	Very shallow	24.30 mm	Extra wide cushion, well rounded.	The choice of artists who play in the extreme high register for long hours. Produces a brilliant, piercing tone.

Small Shank Tenor Trombone, Baritone & Euphonium Mouthpieces, continued

Model No.	Depth of Cup	Approx. Cup Dia.	Rim Shape	Description
17	Medium	24.20 mm	Medium wide.	A rather small mouthpiece for all-around work by players with a small mouth or weak lips. Produces a mellow tone.
17C	Medium shallow	24.20 mm	Medium wide.	Produces a clear, brilliant tone; requires little effort to play. Good for players with a small mouth and weak lips.
17D	Shallow	24.20 mm	Medium wide.	For trombone players who play continually in the high register and need a brilliant tone with much resistance.
18	Medium	24.20 mm	Fairly wide, flat.	Same cup as No. 17 but with a wider, flatter rim.
18C	Medium shallow	24.20 mm	Fairly wide, flat.	The same cup diameter as No. 18 but slightly shallower, producing a brighter, crisper tone.
18D	Shallow	24.20 mm	Fairly wide, well rounded.	Playing results are similar to No. 17D but with a wider, more rounded rim.
19	Medium deep, V-shaped cup	24.00 mm	Medium wide, fairly flat.	Primarily designed for a rather mellow, velvety tone.
22	Medium	23.92 mm	Medium wide.	This small mouthpiece is used by players of the English or Italian school, and for tenor horn and very small bore trombones.
22C	Medium shallow	23.92 mm	Medium wide.	The small and shallow cup is well suited for bass trumpet but is also used on the small bore valve trombones popular in some Latin countries.
22D	Shallow	23.92 mm	Medium wide, slightly rounded.	This model was originally designed for bass trumpet which requires a brilliant, penetrating tone of martial character.

Large Shank Tenor & Bass Trombone Mouthpieces

Catalog No. 341

Model No.	Depth of Cup	Approx. Cup Dia.	Rim Shape	Throat	Backbore	Description
1G	Deep	28.00 mm	Medium thin, well rounded.	.319"	800S	Extra large and deep for extraordinary power and depth of tone. Among the largest and most powerful bass trombone mouthpieces produced today.
1¼G	Deep	27.50 mm	Medium thin, well rounded.	.276"	429	Cup diameter is smaller than No. 1G, but still very large and deep, with the sonority preferred by the modern American school.
1¼GM	Deep	27.50 mm	Medium thin, well rounded.	.319"	800S	Same rim and cup as No. 1¼G, but with a larger throat and backbore for large, powerful sound, well in tune.
1½G	Deep	27.00 mm	Medium wide, well rounded.	.276"	429	A large mouthpiece with powerful tone in the low register and great carrying power. For many years, the standard mouthpiece for the serious bass trombone player.